

Tapered Snug-Plug® Cutters

- Tapered plugs fit perfectly every time
- 3/8" shank
- Recommended Running Speeds
 - Softwood: 600 rpm max.
 - Hardwood: 350 rpm max.
- Results will vary with material hardness, cutter feed rate, and quantity of plugs being cut. Allow bit to cool.



Caution: Remove the O-ring from the plug cutter before use.

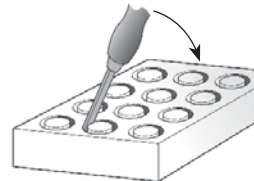
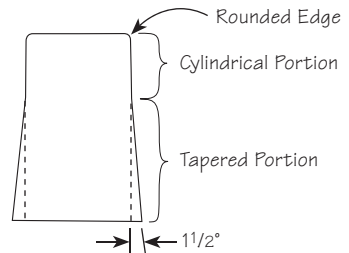
Veritas Snug-Plug Cutters are designed to cut slightly tapered plugs; the first portion of the plug is the stated size and then flares out at a 3° included angle for a tight fit. The rounded tip ensures easy entry and adequate penetration before the taper comes into play.

For perfect-fitting plugs, with a nearly invisible line between the plug and the workpiece: put a bit of glue in the hole, tap in a plug (with grain lined up) until you meet resistance, let the glue dry then trim any remaining projection.

Sharpening

Snug-Plug Cutters come ready for use but should be honed occasionally for optimum cutting. Using a thin flat file, a sharpening stone or 320x sandpaper glued to hardboard, hone the face of each tooth, maintaining the factory rake angle.

After prolonged use, if the tips dull, file the top bevel at the original angle. Keep the tooth height even.



Snap off plugs with a screwdriver or cut them off with a bandsaw.

